

## CROWN MOLDING INSTRUCTIONS USING MITER SAW

1. Read saw angle setting from Half-Angle scale of Mite-R-Gage.
2. Adjust saw blade angle to this angle. Saw blade should be to left of center (The Half-Angle is the number of degrees between the saw back-fence and the saw blade; see steps 1 & 2 under "NEW FEATURES" on card)
3. To cut left side of miter (for inside corner)
  - a.) Place molding on saw base as shown in Fig. 1 (To ensure proper placement, place one hand in the middle of molding and press toward intersection of back-fence and saw base)
  - b.) Adjust saw table side-stop to hold molding in place as shown in Fig. 1
  - c.) Hold molding (keep hands clear of saw blade path) and make cut

The molding stock should extend to the left of the saw blade for inside corner miter cut.

The molding stock should extend to the right of the saw blade for outside corner miter cut: Fig. 2

4. To cut right side of miter (for inside corner)
  - a.) Place molding on saw base as shown in Fig. 2 (To ensure proper placement, place one hand in the middle of molding and press toward intersection of back-fence and saw base)
  - b.) Hold molding (keep hands clear of saw blade path) and make cut

The molding stock should extend to the right of the saw blade for inside corner miter cut.

The molding stock should extend to the left of the saw blade for outside corner miter cut: Fig. 1

**NOTE:**  
DO NOT CHANGE THE SAW BLADE ANGLE  
THE LEFT AND RIGHT SIDE OF THE MITER  
CUTS CAN BE MADE WITHOUT CHANGING  
THE BLADE POSITION

FIGURE 1

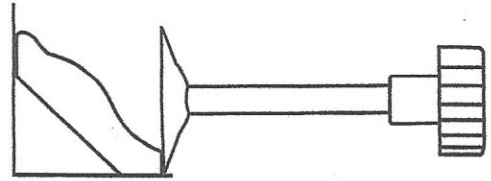


FIGURE 2

MOLDING REVERSED

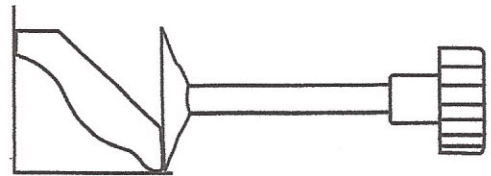


FIGURE 3

INSIDE CORNER MITER CUT

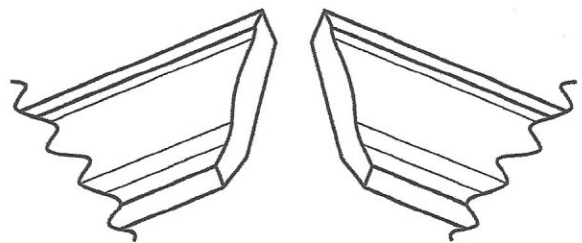


FIGURE SHOWS FRONT  
SIDE OF MOLDING

FIGURE 4

OUTSIDE CORNER MITER CUT

NOTE: FOR OUTSIDE CORNER CUTS, STEPS 1 THROUGH 4 MUST  
BE REVERSED, BUT SAW BLADE WILL REMAIN THE SAME.

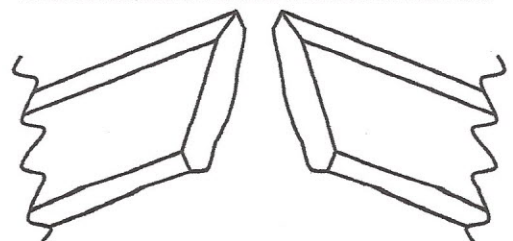


FIGURE SHOWS BACK  
SIDE OF MOLDING